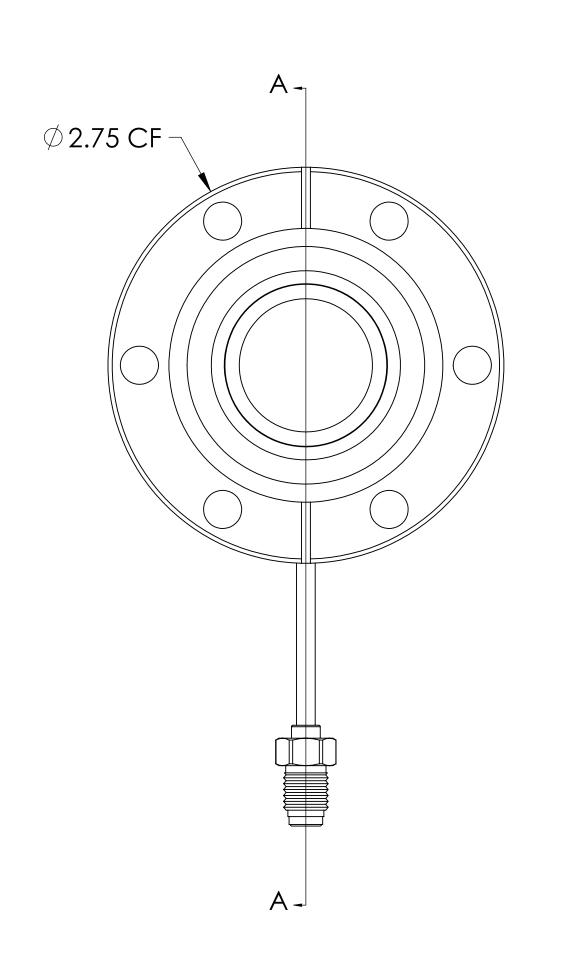
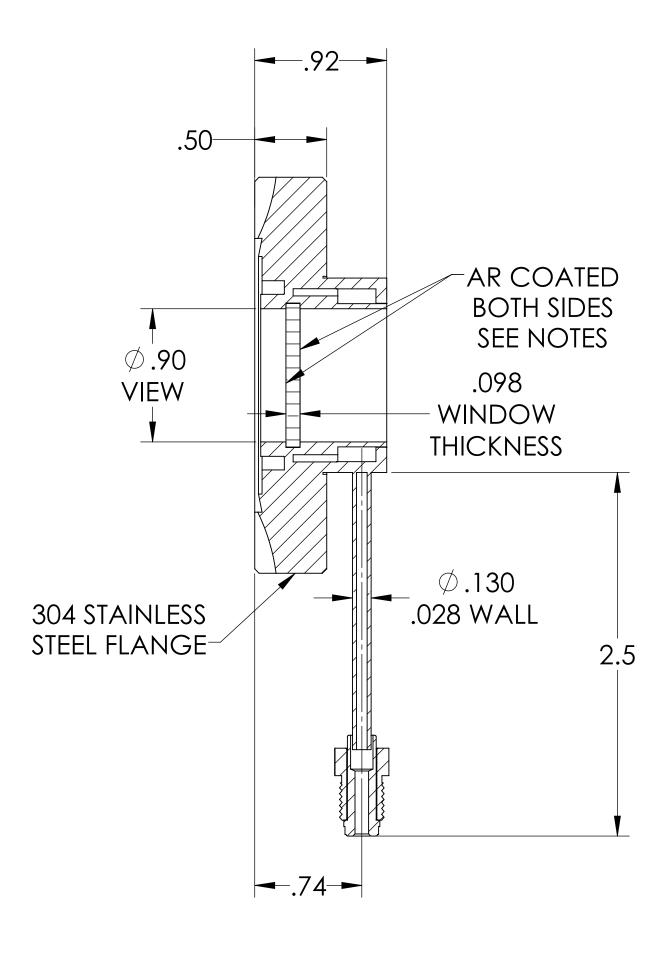
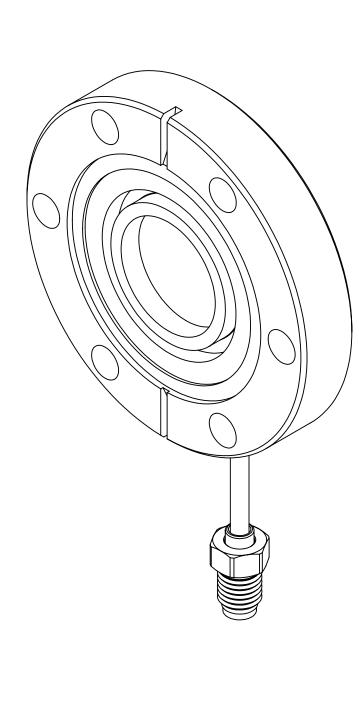
MPF PRODUCTS INC.







SPECIFICATIONS:

- 1. MATERIAL: ZINC SULFIDE (CLEARTRAN)
- 2. TWD $< \lambda/4$ @ 632NM (PEAK TO VALLEY)
- 3. PARALLELISM < 3 ARC MINUTES
- 4. SURFACE FINISH: 40/20 SCRATCH-DIG
- 5. BBAR COATED BOTH SIDES 8-12 MICRONS
- 6. THERMAL RANGE: -100°C TO 200°C
- 7. LEAK RATE < 8 X 10-10 ATM/CC SEC HE

UNLESS OTHERWISE SPECIFIED:	QUOTATION # N/A					
DIMENSIONS ARE IN INCHES TOLERANCES:		NAME	DATE	MPF PRODUCTS INC		NIC
	DRAWN	WJ	9/11/2015			1 <u>1</u> 0.
ANGULAR: MACH ± 1/2° TWO PLACE DECIMAL ± .030 THREE PLACE DECIMAL ± .015	CHECKED		9/11/2015	TITLE: VIEWPORT, ZNS, DIFF		
	ENG APPR.	WJ	9/11/2015			
	THIRD ANGLE:			PUMPED, AR 8-12 MICRON, 1" VIEW, 275CF MOUNT, VCRM FITTING		
MATERIAL						
	APPLICATION NEXT ASSY USED ON			_	_	
				DOWNLOADED FR	OM MPFPI.CC	M
FINISH	SURFACE FINIS	SH: 6	3 OR BETTER	DWG. NO.		REV
	UNLESS OTHERWISE SPECIFIED:			A784	45-1-CF	
PLATING	ALL DIAMETERS CONCENTRIC WITHIN .005. REMOVE ALL BURRS AND SHARP EDGES			Thursday, January 24, 2019 1:01:40 PM		
				Thursday, January 24, 2019 1.01.40 PM		

Cleartran (ZnS) Viewport w/ AR Coating for 8-12 microns, Differentially Pumped, 0.90" View Dia, 2.75" Conflat Flange, VCRM Fitting